SAFETY DATA SHEET

1. Identification

Product identifier	**KODAK HC-110 Developer**
Other means of identification	
SDS number	PCD 8025
Product code	5010541
Recommended use	Photographic processing chemical. (developer/activator).
Recommended restrictions	For industrial use only.
Manufacturer/Importer/Supplier/Distributor information	
Supplier	Kodak Alaris Inc
Address	336 Initiative Drive Rochester, NY 14624
e-mail	EHS-Questions@Kodakalaris.com
Emergency telephone number	1-800-424-9300 OR +1 703-741-5970

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Germ cell mutagenicity	Category 2
	Carcinogenicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 2 (central nervous system, kidney, blood, liver)
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements

Signal word	Danger
Hazard statement	Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. Suspected of causing genetic defects. Suspected of causing cancer. May cause damage to organs (central nervous system, kidney, blood, liver) through prolonged or repeated exposure.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
2-(methylamino)ethanol, Compound With Sulphur Dioxide		21049-70-7	20 - 30
Diethanolamine		111-42-2	15 - 20
Diethylene glycol		111-46-6	10 - 15
Hydroquinone		123-31-9	5 - 10
Diethylenetriaminepentaacetic acid		67-43-6	1 - 5
Ethanolamine		141-43-5	1 - 5
Potassium bromide		7758-02-3	1 - 5
1,2-Benzenediol		120-80-9	0.1 - 1
Ethylene glycol		107-21-1	0.1 - 1

All concentrations are in percent by weight. Chemical ranges are provided in lieu of exact percentages, which are withheld as trade secrets.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Narcosis. Behavioral changes. Decrease in motor functions. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Edema. Jaundice. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water spray. Alcohol resistant foam. Dry chemicals. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	PEL	6 mg/m3
		3 ppm
Hydroquinone (CAS 123-31-9)	PEL	2 mg/m3

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
1,2-Benzenediol (CAS 120-80-9)	TWA	5 ppm	
Diethanolamine (CAS 111-42-2)	TWA	1 mg/m3	Inhalable fraction and vapor.
Ethanolamine (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	
Ethylene glycol (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable.
		50 ppm	Vapor fraction
	TWA	25 ppm	Vapor fraction
Hydroquinone (CAS 123-31-9)	TWA	1 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
1,2-Benzenediol (CAS 120-80-9)	TWA	20 mg/m3
		5 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Diethanolamine (CAS 111-42-2)	TWA	15 mg/m3
		3 ppm
Ethanolamine (CAS 141-43-5)	STEL	15 mg/m3
		6 ppm
	TWA	8 mg/m3
		3 ppm
Hydroquinone (CAS 123-31-9)	Ceiling	2 mg/m3

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Diethylene glycol (CAS 111-46-6)	TWA	10 mg/m3

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

TRADE SECRET (CAS Proprietary) Can be absorbed through the skin.
Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

TRADE SECRET (CAS Proprietary) Skin designation applies.

US - Tennessee OELs: Skin designation

TRADE SECRET (CAS Proprietary) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

TRADE SECRET (CAS Proprietary) Can be absorbed through the skin.
Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

TRADE SECRET (CAS Proprietary) Can be absorbed through the skin.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Yellow

Odor amine

Odor threshold Not available.

pH	9.4
Melting point/freezing point	Not available.
Initial boiling point and boiling range	212 °F (100 °C)
Flash point	200.0 °F (93.3 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	18 hPa
Vapor density	0.6
Relative density	1.24
Solubility(ies)	
Solubility (water)	Complete
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents. Aluminum. Ammonia.
Hazardous decomposition products	Sulfur oxides. Nitrogen oxides (NOx).

11. Toxicological information

Information on likely routes of exposure

Inhalation	Toxic if inhaled. May cause damage to organs by inhalation. May cause damage to organs through prolonged or repeated exposure by inhalation.
Skin contact	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans. Causes severe skin burns. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Narcosis. Behavioral changes. Decrease in motor functions. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Edema. Jaundice.

Information on toxicological effects

Acute toxicity	Harmful if swallowed.

Components	Species	Test Results
1,2-Benzenediol (CAS 120-80-9)		
Acute		
Dermal		
LD50	Rat	600 mg/kg
Oral		
LD50	Rat	300 mg/kg
Diethanolamine (CAS 111-42-2)		
Acute		
Dermal		
LD50	Rabbit	12980 mg/kg
Oral		
LD50	Rat	710 mg/kg
Diethylene glycol (CAS 111-46-6)		
Acute		
Dermal		
LD50	Rabbit	11890 mg/kg
Oral		
LD50	Rat	12570 mg/kg
Diethylenetriaminepentaacetic acid (CAS 67-43-6)		
Acute		
Oral		
LD50	Rat	3200 mg/kg
Ethanolamine (CAS 141-43-5)		
Acute		
Dermal		
LD50	Rabbit	1025 mg/kg
Oral		
LD50	Rat	400 - 800 mg/kg
Ethylene glycol (CAS 107-21-1)		
Acute		
Dermal		
LD50	Rabbit	9530 mg/kg
Oral		
LD50	Cat	1650 mg/kg
Hydroquinone (CAS 123-31-9)		
Acute		
Oral		
LD50	Rat	320 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

ACGIH sensitization

HYDROQUINONE (CAS Proprietary) Dermal sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Suspected of causing genetic defects.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRADE SECRET (CAS Proprietary) 2B Possibly carcinogenic to humans.

2B Possibly carcinogenic to humans.
3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure May cause damage to organs (central nervous system, kidney, blood, liver) through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects May cause damage to organs through prolonged or repeated exposure. May be harmful if absorbed through skin. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Components		Species	Test Results
1,2-Benzenediol (CAS 120-80-9)			
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	3.5 mg/l, 96 hours
Diethanolamine (CAS 111-42-2)			
Aquatic			
Crustacea	EC50	Water flea (Ceriodaphnia dubia)	61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	100 mg/l, 96 hours
Ethanolamine (CAS 141-43-5)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours
Ethylene glycol (CAS 107-21-1)			
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	8050 mg/l, 96 hours
Hydroquinone (CAS 123-31-9)			
Aquatic			
Crustacea	EC50	Water flea (Daphnia magna)	0.12 - 0.15 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.044 mg/l, 96 hours

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

1,2-Benzenediol	0.88
Diethanolamine	-1.43
Ethanolamine	-1.31
Ethylene glycol	-1.36
Hydroquinone	0.59

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s. (Hydroquinone RQ = 1140 LBS)Hydroquinone), Limited Quantity
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	III
Environmental hazards	
Marine pollutant	MARINE POLLUTANT
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	8, 146, 335, IB3, T4, TP1, TP29
Packaging exceptions	155
Packaging non bulk	203
Packaging bulk	241

IATA

UN number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Hydroquinone)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

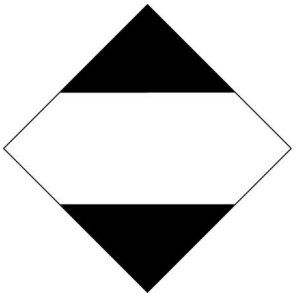
IMDG

UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Hydroquinone)Hydroquinone)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Marine Pollutant
EmS	F-A, S-F

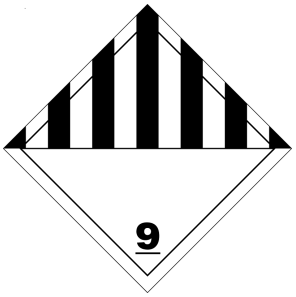
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Hydroquinone

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

TRADE SECRET (CAS Proprietary)	Listed. Listed. Listed. Listed.

SARA 304 Emergency release notification

TRADE SECRET (CAS Proprietary)	100 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Hydroquinone	123-31-9	100		500	10000

SARA 311/312 Hazardous chemical Yes

Classified hazard categories
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Germ cell mutagenicity
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
1,2-Benzenediol	120-80-9	0.1 - 1
Diethanolamine	111-42-2	15 - 20
Hydroquinone	123-31-9	5 - 10

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

TRADE SECRET (CAS Proprietary)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65

WARNING: This product can expose you to chemicals including Diethanolamine, which is known to the State of California to cause cancer, and Ethylene glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

TRADE SECRET (CAS Proprietary) Listed: July 15, 2003
Listed: June 22, 2012

California Proposition 65 - CRT: Listed date/Developmental toxin

TRADE SECRET (CAS Proprietary) Listed: June 19, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

TRADE SECRET (CAS Proprietary)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 08-15-2016

Revision date 02-19-2019

Version # 05

HMIS® ratings Health: 3*
Flammability: 1
Physical hazard: 0

NFPA ratings Health: 3
Flammability: 1
Instability: 0

NFPA ratings

Disclaimer

Kodak Alaris cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.