

XYLENE

SECTION 1. IDENTIFICATION

Product Identifier XYLENE

Other Means of 13-141, 13-144, 13-144EXP, 13-148, 83-141, 83-144, 83-148, 83-149, 83-149SHER

Identification

Recommended Use Please refer to Product label.

Restrictions on Use None known.

Manufacturer / Recochem Inc., 850 Montee de Liesse, Montreal, QC, H4T 1P4, Compliance and Regulatory

Supplier Department, 905-878-5544, www.recochem.com

Emergency Phone No. CANUTEC, 613-996-6666, 24 Hours

SDS No. 1624

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquid - Category 3; Acute toxicity (Dermal) - Category 4; Acute toxicity (Inhalation) - Category 4; Skin corrosion/irritation - Category 2; Serious eye damage/eye irritation - Category 2A; Carcinogenicity - Category 2; Reproductive Toxicity - Category 2; Specific target organ toxicity (single exposure) - Category 3; Specific target organ toxicity (repeated exposure) - Category 2; Aspiration hazard - Category 1; Aquatic hazard (Acute) - Category 2; Aquatic hazard (Chronic) - Category 3

GHS Label Elements







Signal Word: Danger

Hazard Statement(s):

H226 Flammable liquid and vapour. H312 Harmful in contact with skin.

H332 Harmful if inhaled.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.
 H351 Suspected of causing cancer.

H361 Suspected of damaging fertility or the unborn child.

H373 May cause damage to organs (auditory (hearing) system) through prolonged or repeated exposure.

H401 Toxic to aquatic life.

H412 Harmful to aquatic life with long lasting effects.

Prevention:

P201 Obtain special instructions before use.

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P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, sparks, open flames, and hot surfaces No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, lighting, and other equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe fume, mist, vapours, spray.
P264	Wash hands and skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/eye protection/face protection.

Response:

P273

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTRE/doctor.

P331 Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with

water/shower.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P332 + P313 If skin irritation occurs: Get medical advice/attention.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Call a POISON CENTRE/doctor if you feel unwell.

Avoid release to the environment.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 Call a POISON CENTRE/doctor if you feel unwell.

P337 + P313 If eye irritation persists: Get medical advice/attention.
P308 + P313 IF exposed or concerned: Get medical advice/attention.

P370 + P378 In case of fire: Use appropriate foam, dry chemical powder, water spray or fog to extinguish.

Storage:

Store in a well ventilated place. Keep cool. Keep container tightly closed. Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable regional, national and local laws and regulations.

Other Hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture:

Chemical Name	CAS No.	%	Other Identifiers
Xylene (mixed isomers)	1330-20-7	60-100	
Ethylbenzene	100-41-4	10-30	
Toluene	108-88-3	1-5	

Notes

The specific chemical identity and/or exact percentage of composition (concentration) has been withheld as a trade secret.

SECTION 4. FIRST-AID MEASURES

First-aid Measures

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Inhalation

Take precautions to prevent a fire (e.g. remove sources of ignition). Remove source of exposure or move to fresh air. Call a Poison Centre or doctor if you feel unwell or are concerned.

Skin Contact

Avoid direct contact. Wear chemical protective clothing if necessary. Take off contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Quickly and gently blot or brush away excess chemical. Wash gently and thoroughly with lukewarm, gently flowing water and mild soap for 5 minutes. Call a Poison Centre or doctor if you feel unwell or are concerned. If skin irritation occurs get medical advice/attention. Thoroughly clean clothing, shoes and leather goods before reuse or dispose of safely.

Eye Contact

Avoid direct contact. Wear chemical protective gloves if necessary. Quickly and gently blot or brush chemical off the face. Immediately rinse the contaminated eye(s) with lukewarm, gently flowing water for 15-20 minutes, while holding the eyelid(s) open. Remove contact lenses, if present and easy to do. Take care not to rinse contaminated water into the unaffected eye or onto the face. If eye irritation persists, get medical advice/attention.

Ingestion

Immediately call a Poison Centre or doctor. Never give anything by mouth if victim is rapidly losing consciousness, or is unconscious or convulsing. Do not induce vomiting. If vomiting occurs naturally, lie on your side in the recovery position. Rinse mouth with water again.

First-aid Comments

If exposed or concerned, get medical advice/attention.

Most Important Symptoms and Effects, Acute and Delayed

No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Immediate Medical Attention and Special Treatment

Target Organs

Auditory (hearing) system, eyes, liver, kidneys, nervous system, skin.

Special Instructions

No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Medical Conditions Aggravated by Exposure

Dermatitis, blood conditions, kidney conditions, liver conditions, nervous system conditions, respiratory conditions.

SECTION 5. FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

Carbon dioxide, dry chemical powder, appropriate foam, water spray or fog.

Unsuitable Extinguishing Media

None known.

Specific Hazards Arising from the Chemical

Flammable liquid and vapour. Can ignite at room temperature. Releases vapour that can form explosive mixture with air. Can be ignited by static discharge. Can accumulate static charge by flow, splashing or agitation. May travel a considerable distance to a source of ignition and flash back to a leak or open container. See Section 9 (Physical and Chemical Properties) for flash point and explosive limits. May accumulate in hazardous amounts in low-lying areas especially inside confined spaces, resulting in a fire hazard. Closed containers may rupture violently when heated releasing contents.

In a fire, the following hazardous materials may be generated: very toxic carbon monoxide, carbon dioxide; toxic, flammable aldehydes; irritating chemicals; toxic chemicals.

Special Protective Equipment and Precautions for Fire-fighters

Review Section 6 (Accidental Release Measures) for important information on responding to leaks/spills.

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See Skin Protection in Section 8 (Exposure Controls/Personal Protection) for advice on suitable chemical protective materials.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment, and Emergency Procedures

Evacuate the area immediately. Isolate the hazard area. Keep out unnecessary and unprotected personnel. Evacuate downwind locations. Use the personal protective equipment recommended in Section 8 of this safety data sheet. Increase ventilation to area or move leaking container to a well-ventilated and secure area. Eliminate all ignition sources. Use grounded, explosion-proof equipment. May accumulate in hazardous amounts in low-lying areas especially inside confined spaces, if ventilation is not sufficient. Distant ignition and flashback are possible. Monitor area for flammable or explosive atmosphere.

Environmental Precautions

Do not allow into any sewer, on the ground or into any waterway.

Methods and Materials for Containment and Cleaning Up

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

SECTION 7. HANDLING AND STORAGE

Precautions for Safe Handling

Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for Safe Storage

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

	ACGI	ACGIH TLV® O		HA PEL	AIHA WEEL	
Chemical Name	TWA	STEL	TWA	Ceiling	8-hr TWA	TWA
Xylene (mixed isomers)	100 ppm	150 ppm	100 ppm	150 ppm		
Ethylbenzene	100 ppm	125 ppm	100 ppm	125 ppm		
Toluene	20 ppm A4	Not established	100 ppm	150 ppm		

Appropriate Engineering Controls

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For large scale use of this product: use local exhaust ventilation, if general ventilation is not adequate to control amount in the air. Use non-sparking ventilation systems, approved explosion-proof equipment and intrinsically safe electrical systems in areas where this product is used and stored. Control static electricity discharges which includes bonding of equipment to ground. Use only non-combustible, compatible materials for walls, floors, ventilation system, air cleaning devices, pallets, shelving. Provide eyewash and safety shower if contact or splash hazard exists.

Individual Protection Measures

Eye/Face Protection

Wear chemical safety goggles.

Skin Protection

Wear chemical protective clothing e.g. gloves, aprons, boots.

Respiratory Protection

Not normally required if product is used as directed. For non-routine or emergency situations: wear a NIOSH approved air-purifying respirator with an appropriate cartridge.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Basic Physical and Chemical Properties

Appearance Clear colourless liquid.

Odour Aromatic
Odour Threshold Not available
pH Not available

Melting Point/Freezing Point -54 °C (-65 °F) (melting); -54 °C (-65 °F) (freezing)

Initial Boiling Point/Range $137 - 143 \,^{\circ}\text{C} (279 - 289 \,^{\circ}\text{F})$ Flash Point $\sim 24 \,^{\circ}\text{C} (75 \,^{\circ}\text{F}) \text{ (closed cup)}$ Evaporation Rate $0.75 \,^{\circ}\text{(n-butyl acetate = 1)}$

Flammability (solid, gas) Not applicable

Upper/Lower Flammability or

Explosive Limit

7.0% (upper); 1.1% (lower)

Vapour Pressure 18.8 mm Hg (2.5 kPa) at 25 °C

Vapour Density (air = 1) < 1

Relative Density (water = 1) 0.86 at 25 °C

Solubility Practically insoluble in water; Not available (in other liquids)

Partition Coefficient. Not available

n-Octanol/Water (Log Kow)

Auto-ignition Temperature > 450 °C (842 °F) **Decomposition Temperature**Not available

Viscosity 0.8 centistokes at 25 °C (kinematic); Not available (dynamic)

Other Information

Physical State Liquid

Molecular Weight Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions of use.

Chemical Stability

Normally stable.

Possibility of Hazardous Reactions

None known.

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Conditions to Avoid

Open flames, sparks, static discharge, heat and other ignition sources. Temperatures above 24.0 °C (75.2 °F)

Incompatible Materials

Reacts explosively with: nitric acid

Increased risk of fire and explosion on contact with: strong oxidizing agents (e.g. perchloric acid).

Not corrosive to metals.

Hazardous Decomposition Products

Very toxic carbon monoxide, carbon dioxide; very toxic, flammable aldehydes; irritating chemicals; toxic chemicals.

SECTION 11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure

Inhalation; skin contact; eye contact.

Acute Toxicity

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
Xylene (mixed isomers)	6350 mg/m3 (male rat) (4-hour exposure)	3523 mg/kg (rat)	> 1700 mg/kg (rabbit)
Ethylbenzene	4400 ppm (rat) (4-hour exposure)	3500 mg/kg (rat)	15380 mg/kg (rabbit)
Toluene	12500-28800 mg/m3 (rat) (4-hour exposure)	> 5580 mg/kg (rat)	12125 mg/kg (rabbit)

LC50: Not applicable.

LD50 (oral): Not applicable. LD50 (dermal): Not applicable.

Skin Corrosion/Irritation

Animal tests show moderate or severe irritation. (Xylene (mixed isomers)). (Ethylbenzene)

Serious Eye Damage/Irritation

Animal tests show mild irritation. (Xylene (mixed isomers)) the vapour also irritates the eyes.

Animal tests show serious eye irritation. (Ethylbenzene) the vapour also irritates the eyes.

STOT (Specific Target Organ Toxicity) - Single Exposure

Inhalation

Causes depression of the central nervous system. Symptoms may include headache, nausea, dizziness, drowsiness and confusion. A severe exposure can cause unconsciousness. (Xylene (mixed isomers)). (Ethylbenzene)

Causes nose and throat irritation. (Xylene (mixed isomers)). (Ethylbenzene)

Toxic, can cause death based on human experience and animal tests. At high concentrations. (Xylene (mixed isomers)).

Skin Absorption

Not harmful based on human experience. (Xylene (mixed isomers)). (Ethylbenzene)

May be harmful based on limited evidence. (Toluene)

Ingestion

Not harmful based on animal tests. (Xylene (mixed isomers)). (Ethylbenzene)

May be harmful based on human experience. If large amounts are swallowed depression of the central nervous system. A severe exposure can cause unconsciousness. (Xylene (mixed isomers)). (Ethylbenzene)

Toxic, can cause death based on human experience. (Toluene)

Aspiration Hazard

May be drawn into the lungs (aspirated) if swallowed or vomited. Death can result.

STOT (Specific Target Organ Toxicity) - Repeated Exposure

Causes If inhaled: effects on the central nervous system, "organic solvent syndrome", effects similar to STOT (Specific

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Target Organ Toxicity) - Single Exposure, as described above. (Xylene (mixed isomers)). (Ethylbenzene) Causes Following skin contact: dermatitis. Symptoms may include dry, red, cracked skin (dermatitis). (Xylene (mixed isomers)). (Ethylbenzene)

May cause At high concentrations if inhaled: harmful effects on the kidneys, harmful effects on the liver. (Xylene (mixed isomers))

May cause If inhaled: exposure to this chemical and loud noise may cause greater hearing loss than expected from noise exposure alone. Harmful effects on the hearing (auditory) system. (Xylene (mixed isomers)). (Ethylbenzene) May cause If inhaled: blood tests may show abnormal results. Decreased platelets. (Ethylbenzene)

May cause If inhaled: harmful effects on the hearing (auditory) system, hearing loss. Exposure to this chemical and loud noise may cause greater hearing loss than expected from noise exposure alone. (Toluene)

Respiratory and/or Skin Sensitization

Not a respiratory sensitizer. Not a skin sensitizer.

Carcinogenicity

Chemical Name	IARC	ACGIH®	NTP	OSHA
Xylene (mixed isomers)	Group 3	A4	Not Listed	Not Listed
Ethylbenzene	Group 2B	A3	Not Listed	Not Listed
Toluene	Group 3	A4	Not Listed	Not Listed

Key to Abbreviations

Group 3 = Not classifiable as to its carcinogenicity to humans. Group 2B = Possibly carcinogenic to humans. A4 = Not classifiable as a human carcinogen. A3 = Animal carcinogen.

Reproductive Toxicity

Development of Offspring

Studies in people and animals show effects on the unborn child. Known to cause: decreased weight, minor reversible effects (e.g. delayed ossification), long-lasting behavioural changes. (Xylene (mixed isomers)) May cause effects on the unborn child based on limited evidence. Has been associated with: miscarriage, birth defects. (Xylene (mixed isomers))

Animal studies show effects on the offspring. However, these effects are only seen with significant toxicity in the mothers. (Ethylbenzene)

Sexual Function and Fertility

May cause effects on sexual function and/or fertility based on limited evidence. Has been associated with: effects in women. (Xylene (mixed isomers))

May cause effects on sexual function and/or fertility based on limited evidence. Has been associated with: effects in men. (Ethylbenzene)

May cause effects on sexual function and/or fertility. (Toluene)

Effects on or via Lactation

No information was located.

Germ Cell Mutagenicity

May be mutagenic based on limited evidence. (Xylene (mixed isomers)). (Ethylbenzene). (Toluene)

Interactive Effects

No information was located.

SECTION 12. ECOLOGICAL INFORMATION

Toxicity

Acute Aquatic Toxicity

Chemical Name	LC50 Fish	EC50 Crustacea	ErC50 Aquatic Plants	ErC50 Algae
Xylene (mixed isomers)	13.4 mg/L (Oncorhynchus mykiss (rainbow trout); 96-hour; fresh	150 mg/L (Daphnia magna (water flea))		

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Ethylbenzene	water) 88.00 mg/L (Pimephales promelas (fathead minnow); 96-hour)	2.90 mg/L (Daphnia magna (water flea); 48-hour)	
Toluene	7.63 mg/L (Oncorhynchus mykiss (rainbow trout); 96-hour; fresh water)	8 mg/L (Daphnia magna (water flea); 24 hr)	

Chronic Aquatic Toxicity

Chemical Name	NOEC Fish	EC50 Fish	NOEC Crustacea	EC50 Crustacea
Xylene (mixed isomers)	Not available		Not available	
Ethylbenzene	Not available		Not available	
Toluene	5.44 mg/L (Oncorhynchus mykiss (rainbow trout))		Not available	

Persistence and Degradability

No information was located.

Bioaccumulative Potential

No information was located.

Mobility in Soil

No information was located.

Other Adverse Effects

There is no information available.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal Methods

The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14. TRANSPORT INFORMATION

Regulation	UN No.	Proper Shipping Name	Transport Hazard Class(es)	Packing Group
Canadian TDG	1307	XYLENES	3	Ш
US DOT	1307	XYLENES	3	III

Environmental Hazards

Potential Marine Pollutant (Ethylbenzene)

Special Precautions for User

Please note: In containers of 5 L (5Kg) capacity or less this product is classified as a "Limited

Quantities""Consumer Commodity" under TDG regulations.

IB2, T4, TP1

Transport in Bulk According to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

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SECTION 15. REGULATORY INFORMATION

Safety, Health and Environmental Regulations

Canada

Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)

All ingredients are listed on the DSL/NDSL.

USA

Toxic Substances Control Act (TSCA) Section 8(b)

All ingredients are listed on the TSCA Inventory.

Additional USA Regulatory Lists

California Proposition 65:

WARNING: This product contains chemicals known to the State of California to cause cancer. WARNING: This product contains chemicals known to the State of California to cause birth defects.

SECTION 16. OTHER INFORMATION

SDS Prepared By Compliance and Regulatory Department

Phone No. 905-878-5544 **Date of Preparation** December 03, 2015

Additional Information We are committed to uphold the Industry Consumer Ingredient Communication Voluntary

Please send us your request by visiting our website at www.recochem.com.

Ingredients present (intentionally added ingredients) at a concentration of greater than one percent (1%) shall be listed in descending order of predominance. Ingredients present at a concentration of not more than one percent shall be listed but may be disclosed without

respect to order of predominance.

Disclaimer Notice to reader: To the best of our knowledge, the information contained herein is accurate.

> However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are

described herein, we cannot guarantee that these are the only hazards that exist.

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